

Product Valve Set-up

1, Pressurise the system to 1 Bar using the feed pump.

(On the product valve)

2, Set DIP switch 3 to ON (Manual).

3, Set the signal to the valve to 4.3mA (just above 4mA).

4, Using DIP switches 1 (open) and 2 (close), find the position where the valve is just closed.

5, Switch DIP switch 5 ON.

6, Switch DIP switch 5 OFF.

7, Set the signal to the valve to 19.7mA (just below 20mA).

8, Using DIP switches 1 (open) and 2 (close), find the position where the valve is fully open (to the limit switch if required).

9, Switch DIP switch 6 ON.

10, Switch DIP switch 6 OFF.

11, Set DIP switch 3 to OFF (Automatic).

12, Set the signal to the valve to 12mA to send the valve to centre position.

13, Set the signal to the valve to 4mA to close the valve.